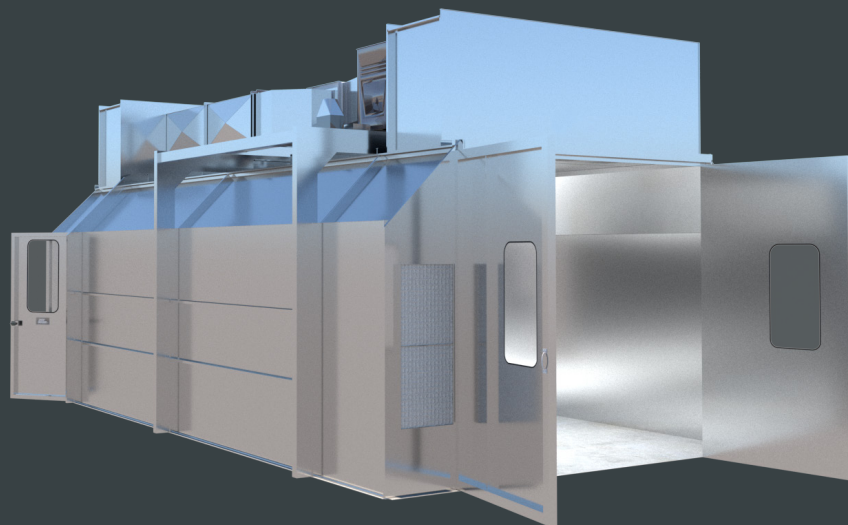


**SPRAY
SYSTEMS** *inc.*

Engineering Beyond the Booth

Automotive Drying Rooms

Designing your Drying Room for the Highest Quality Finish



1363 East Grand Ave., Pomona, CA 91766 • 909.623.6944 • 800.736.6944 • Fax: 909.622.6267

MADE IN THE USA

While Designing Your Automotive Drying Room For Optimal Curing...

Increased Productivity Accelerate your drying time of water-borne paints by using the Spray Systems Auto Dry Room. Add the Spray Systems Turbulence Fan System (TFS) to your Auto Dry Booth which provides turbulent airflow that decreases your drying time even further, while lowering overall operating costs and raising your productivity.

Drying rooms can be equipped with infrared and/or convection curing systems in conjunction with Spray Systems' TFS. With a separate drying enclosure, you'll continue painting in your paint booth while the newly painted vehicle is drying in the attached dry room. Both cars are protected from dirt with filtered air.

Improve High-Quality Finish Dry Rooms with the TFS System produces higher-quality automotive finishes by speeding the drying time which results in optimum curing and provides the best quality finish for either water-borne or solvent-based coatings.

Environmentally Safe Each Auto Dry Room meets safety and code requirements – NFPA-33, IFC to protect those that work in any automotive spray environment.

STANDARD DESIGN FEATURES

DIMENSIONS:

Work dimensions: 26'-0" x 14'-0" x 9'-0"
Overall dimensions: 26'-2" x 14'-11" x 9'-2"

DRY ROOM/DOOR CONSTRUCTION:

18 gauge G90 galvanized prime steel
Prepunched holes on 6" centers
Easy nut and bolt assembly
Net opening: 8' -9½" high x 9' -2¼" wide
Heavy duty safety latches

SIDE ACCESS DOOR:

36" x 84" with observation window
Heavy duty safety latch

LIGHTING:

2 - High Efficiency Fluorescent light fixtures
UL Approved, 48", 4-tube LED 120 Volt
Positive dust tight seals

EXHAUST FAN/MOTOR:

High Efficiency 12" Tubeaxial fan with ½ HP TEFC
Motor – 208/230/460V-60hz-3PH
Non sparking blade, enclosed belts and bearings
Capable of exhausting 1,400 CFM at 1/4" S.P.

DRAFT GAUGE:

Dwyer Mark II manometer to indicate replacement of filters

INTAKE FILTERS:

4 - Viledon intake filters, Type 1 20" x 25" with built in reinforcement frames

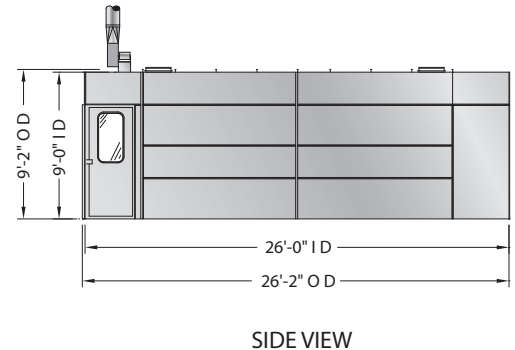
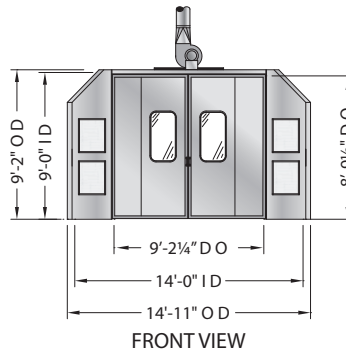
MISCELLANEOUS:

All necessary hardware and caulking is included

OPTIONS:

Turbulence Fan System (TFS) Additional lighting / Additional length
Convection Curing System

Specifications are subject to change without notice



RECIRCULATING CONVECTION TYPE HEATING SYSTEM

Recirculating heaters are designed with an indirect gas-fired heater with a greater than 80% thermal efficiency. They are certified to use with natural or propane gas, in sizes ranging from 75,000 to 400,000 BTU/HR input.

DR-1000 Recirculation Heater Unit

- Horizontal Heating Unit with 150,000 BTU/HR, 60 degrees F temperature rise, Indirect natural gas-fired heat exchanger including all gas controls, electric ignition pre-wired, AGA/CGA certified
- Duct Thermostat and Recirculation Duct-work designed for the drying enclosure
- Purge Timer Control Panel NEMA-12 with necessary switches
- Assembly hardware for the heater and ductwork
- Rail Mounted unit for easy installation
- Inlet register with filter frame and Discharge register
- The heater unit is designed to be mounted on top of the DR-1000. The heater is designed to maintain the enclosure to approximately 120-140 degrees F, accelerating drying time and thus increasing production. After the heater is shut off, the blowers will continue to run to purge the enclosure.

Turbulence Fan System (TFS)

- An adaptable kit for your Dry Room requirements
- (4) 20" Diameter, Spray Systems Turbulence Fans
- Direct drive fan and mounting system
- VFD-controlled drive motor allows for adjustable fan RPM and turbulent flow
- Turbulent Timer NEMA-12 Control Panel
- OSHA approved safety guard
- Kit is available for retrofitting to an existing booth

Infrared Curing

Cure from the inside out. Unlike heated recirculating systems that depend on hot air to dry paint from the top layers down, the Infrared system uses narrow energy waves emitted from the quartz tube that passes through the air with minimum molecular contact. As the waves continue into the liquid coating the more dense molecular structure of the paint absorbs more of the energy. When the energy waves contact the solid substrate, all of the remaining energy is absorbed and conducted evenly throughout the substrate.

When the panel reaches its "point of emissivity" (125-175 degrees F) the energy is conducted away, first back through the liquid coating and finally into the air. The air is always cooler than the liquid coating and substrate. The 2.35-micron wavelength (high-intensity medium wave) ensures the fastest possible cure without the danger of damaging heat-sensitive parts of the product.

This technology offers the user many advantages, including far superior curing speed, improved gloss, reduced orange peel, superior adhesion, as well as a considerable reduction in energy costs. Since infrared does not depend on heating the air, production and quality are not challenged by cold and wet weather. Infrared high-intensity quartz curing systems are UL listed for use in a hazardous location. The Infrared systems are specifically designed for use with the Spray Systems Industrial Drying Enclosures. The heater frames are mounted in the enclosure panels ready to accept the infrared heaters.

The Infrared heaters are designed specifically to meet your drying enclosure requirements. These heaters are strategically located within the enclosure in order to ensure the product surface area is exposed to the intensive quartz curing effects in supplying you with the highest quality finish.

Booth Designs

- Open Face Booths
- Enclosed Booths
 - Cross Draft
 - Down Draft
 - Side Down Draft
 - Semi-Down Draft
 - Spray Bake

Booth Types

- Bench Booths
- Blasting Enclosures
- Booth Extensions
- Conveyorized Spray Booths
- Customized Duct Designs
- Dry Filter/Industrial Booths
- Dust Collectors
- Grinding Booths
- Powder Booths
 - Recovery type
 - Non-Recovery type
- Truck and Large Equipment Booths
- Water Wash Spray Booths
 - Centrifuge Sludge Systems
 - Pump Type
 - Pumpless Type

Additional Options

- Air Make-up Units
- Booth Extensions
- Electrical Control Panels
- Flash Tunnels
- Ovens
 - Drying Enclosures
 - Convection (gas or electric)
 - Infrared (catalytic and electric)
- Turnkey and Custom Systems
- VOC Abatement Systems

With over 40 years of experience, we've learned that the perfect custom paint booth is more than just a piece of industrial equipment. It's an integral part of the manufacturer's mission to make the best possible products with max efficiency. That's why our engineers work closely with you to learn how you operate, what your vision is for the future, and with the right booth design, how we can help you get there.

Enjoy Our Wide Selection And Flexible Design We feature more than 300 booth design options for a wide variety of uses and specialize in custom designs for the most unique of applications. To ensure full integration, our spray booth design will take into account all of your specific finishing requirements, including filtration, lighting, temperature, humidity, and airflow.

Discover Precise, Custom Tailored Engineering Solutions All booths are custom designed using the latest version of AutoCAD to ensure precision and prevent against interference fit – early detection in the design stage prevents costly field modifications for you. We feature easy-to-read and easy-to-follow isometric assembly drawings. Each panel and component part is identified with a computer-generated label that precisely matches the CAD-produced, exploded-view assembly drawing – all making installation efficient and trouble-free.

Receive Unparalleled Personal Attention Spray Systems is committed to providing you dedicated service and support that place a high value on accountability and quality control. That means walking you through every phase of the design and installation process and tailoring our manufacturing to your specific requirements. We want to ensure the on-going success of your spray booth training, service, and operations. For us quality of service doesn't end with the installation.

Call For A Free Consultation

**Discuss Your Spray Booth Needs
With Your Spray Systems Advisor
800 736-6944**

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